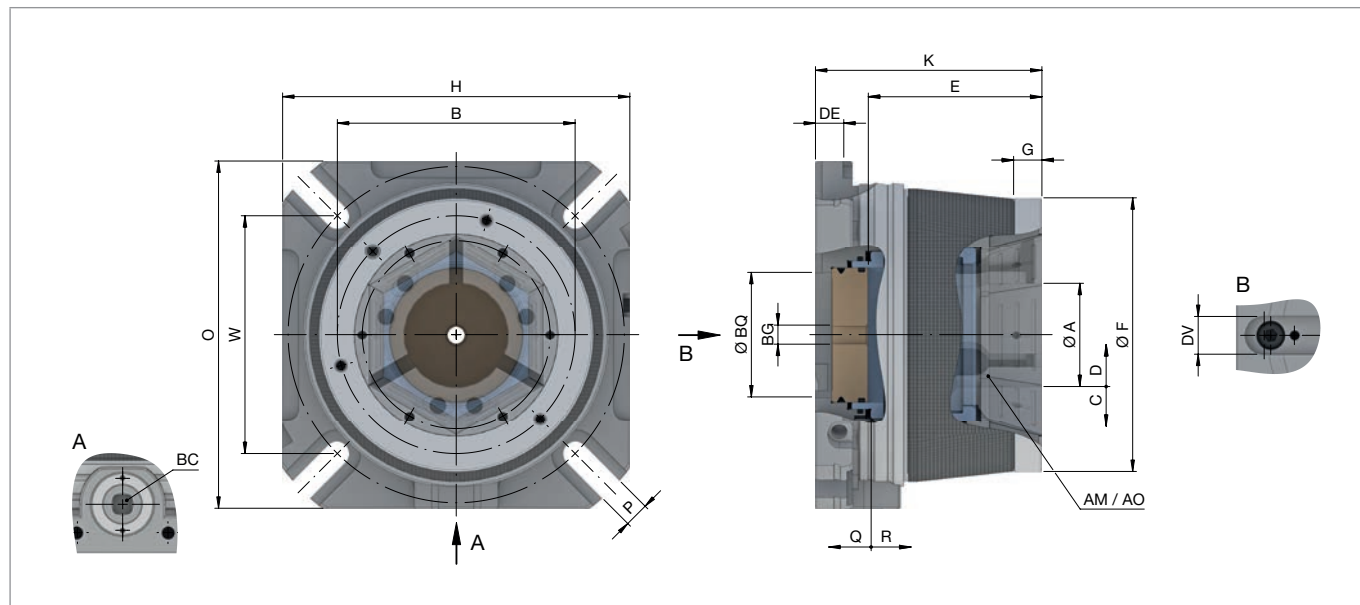


STATIONARY CLAMPING DEVICES

Manual stationary chuck MANOK plus



Manual stationary chuck MANOK plus CFK SE. Technical data



Product line	SE	
Size	52	65
Clamping range [mm]	A 3 – 52	3 – 65
Repeatability ≤ [mm]	0,010	
Max. radial clamping force [kN]	108	120
Max. axial drawtube force [pull / push] [kN]	40	45
Max. actuating torque [Nm]	BC 75	90
Release stroke in Ø [mm]	C 0,6	
RPM n max. [1/min.]	60	
Reserve stroke in Ø [mm]	D 1	
Reserve stroke axial [mm]	Q 2	
Release stroke axial [mm]	R 2,5	
Location front end-stop	F Ø 125 f7	Ø 145 f7
Centering length [mm]	G 15	
Bolt hole circle end-stop	B LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
End-stop depth [mm]	E 90	92
End-stop thread size [M]	BG 10	12
Ø Capacity [mm]	BQ 53	66
Length [mm]	H 161	184
Overall height [mm]	K 115	120
Width [mm]	O 161	184
Screw connection width [mm]	P 13	
Clamping edge height [mm]	DE 15	
Bolt hole distance [mm]	W 120	126
Groove seat	DV 14 H7	20 H7
Clamping head serrated	AM TOP 52	TOP 65
Clamping head smooth	AO TOP 52 G	TOP 65 G
Weight [kg]	7	10,3
In stock	-	-
Material no.	10000484	10000485

Clamping heads Page 422	Adaptations I.D. clamping Page 270	Adaptations jaw clamping Page 316	Magnet module Page 332	Accessory overview Page 478

Scope of delivery

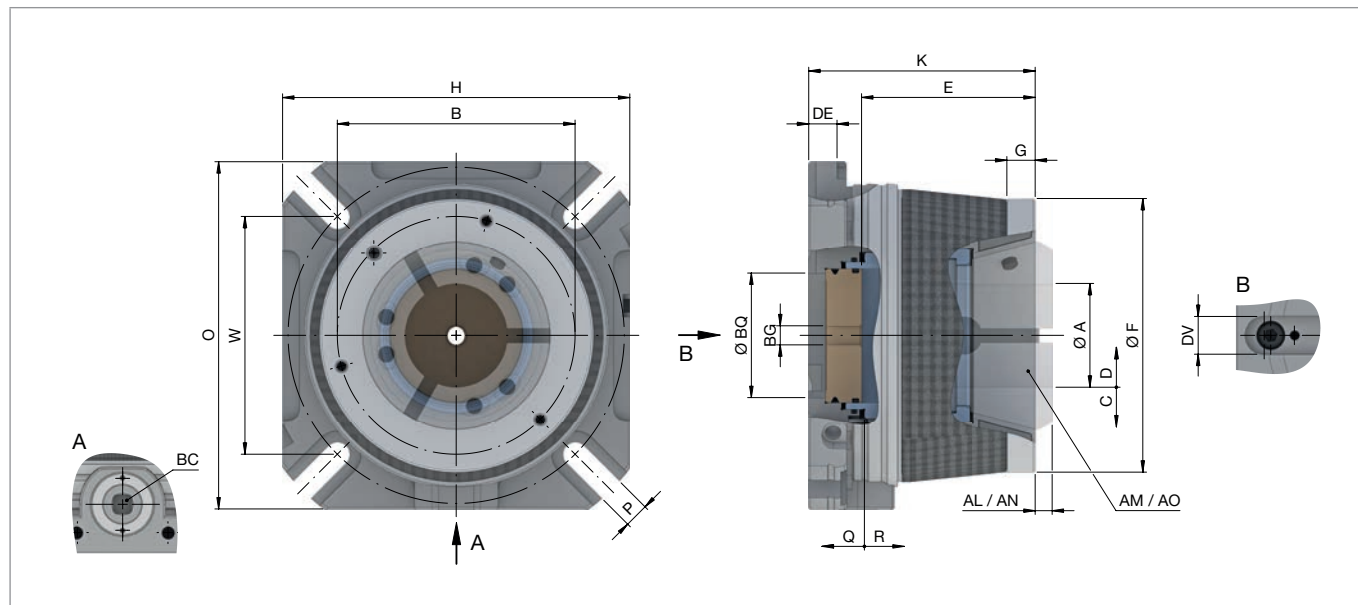
- Stationary chuck
- Base end-stop
- Actuation tool

STATIONARY CLAMPING DEVICES

Manual stationary chuck MANOK plus



Manual stationary chuck MANOK plus CFK RD. Technical data



Product line	RD	
Size	52	65
Clamping range [mm]	A 3 – 52	3 – 65
Repeatability ≤ [mm]		0,010
Max. radial clamping force [kN]	94	105
Max. axial drawtube force [pull / push] [kN]	40	45
Max. actuating torque [Nm]	BC 75	90
Release stroke in Ø [mm]		C 0,6
RPM n max. [1/min.]		60
Reserve stroke in Ø [mm]		D 1
Reserve stroke axial [mm]		Q 2
Release stroke axial [mm]		R 2,5
Location front end-stop	F Ø 125 f7	Ø 145 f7
Centering length [mm]		G 15
Bolt hole circle end-stop	B LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
End-stop depth [mm]	E 90	92
End-stop thread size [M]	BG 10	12
Ø Capacity [mm]	BQ 53	66
Length [mm]	H 161	184
Overall height [mm]	K 115	120
Width [mm]	O 161	184
Screw connection width [mm]		P 13
Clamping edge height [mm]		DE 15
Bolt hole distance [mm]	W 120	126
Groove seat	DV 14 H7	20 H7
Clamping head serrated		AM SK 52 BZI
Clamping head protrusion length serrated [mm]	AL 4	9
Clamping head smooth	AO SK 52 BZIG	SK 65 BZIG
Clamping head protrusion length smooth [mm]	AN	4
Weight [kg]	7	10,3
In stock	-	-
Material no.	10000482	10000483

Clamping heads	Adaptations I.D. clamping	Adaptations jaw clamping	Magnet module	Accessory overview
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Scope of delivery

- Stationary chuck
- Base end-stop
- Actuation tool