Incredible flexibility
Self-centering of the adaptation in the chuck
Extremely quick change-over without disassembling the chuck [1 min.]
End face axial clamping via neodymium magnet
High face-run change-over accuracy
High holding power of 140 N/cm²
Assembly in 1 minute without alignment
Low-maintenance because it is resistant to contamination
Clamping head change-over [approx. 10 sec.]

- Clamping device with clamping head
- Remove clamping head
- Clamping device without clamping head
- Insert clamping head
- Clamping device set-up

Change-over to mandrel adaptation T211 [approx. 1 min.]

- Remove clamping head
- Insert MANDO Adapt T211
- Fit on segmented clamping bushing
- Screw in draw bolt
- Clamping device set-up

Change-over to jaw module [approx. 2 min.]

- Clamping device with clamping head
- Remove clamping head
- Insert jaw module
- Secure jaw module
- Clamping device set-up

Change-over to face driver adaptation [approx. 1 min.]

- Clamping device with clamping head
- Remove clamping head
- Insert face driver
- Secure face driver
- Clamping device set-up

Change-over to magnet module [approx. 30 sec.]

- Remove clamping head
- Insert magnet module
- Clamping device with clamping head
- Insert magnet module
- Clamping device set-up
The well-known SPANNTOP version with round clamping geometry in the chuck body and clamping head offers significantly greater holding power than what is offered by traditional 3-jaw chucks or clamping collets, due to the pull-back effect and circumferential clamping.

SE variant [hexagon]
The hexagon TOPlus version offers an additional 25% increase in holding power relative to the RD variant – due to full-surface contact of the clamping element in the clamping device body.

Additional benefits over the RD variant
- Higher metal removal rates, higher output, lower piece costs
- Vibration dampening effect
- Particularly efficient for difficult machining
- Sealed against contamination from outside – low maintenance, consequently less machine downtime and increased process reliability. Particularly useful for fine-particle non-ferrous metals such as brass or even cast iron. Consequently also particularly well suited for stationary machining.
- Optimal lubrication due to lubricating grooves in the chuck body
- Full through-bore or top face run on the workpiece or front end-stop

For fast identification in the catalogue
The SE variant is indicated by this symbol [in the header]

RD variant [round]

Your benefits
- High rigidity
- Precise concentricity
- Fast change-over
- Full through-bore or top face run on the workpiece or front end-stop

The RD variant is indicated by this symbol [in the header]

Rotating or stationary – literally all of our clamping devices are available in both variants.
HAINBUCH
The HAINBUCH modular system

SE variant [hexagon]

TOPlus mini chuck

TOPlus chuck

TOROK manual chuck

MANOK plus
manual stationary chuck

HYDROK
hydraulic stationary chuck

RD variant [round]

SPANNTOP mini chuck

SPANNTOP nova chuck

Clamping elements

Clamping head SE

Clamping head RD

Adaptations

MANDO AdapT211 SE

MANDO AdapT212 SE

Jaw module SE

MANDO AdapT211 RD

MANDO AdapT212 RD

Jaw module RD

MANDO AdapT812 RD

Face driver / morse taper SE

Magnet module SE

Jaw module RD

Face driver / morse taper RD

Magnet module RD

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