

SEGMENTED CLAMPING BUSHINGS

Segmented clamping bushings RD



RD models

	MANDO T211 / G211 segmented clamping bushing	MANDO T212 / T812 segmented clamping bushing	MANDO SAD segmented clamping bushing
Applications	Blank / machined part	Blank / machined part	
Sizes	0, 1, 2, 3, 4, 5, 6, 7	XXS, XS, S, 1, 2, 3, 4, 5, 6, 7	XXS, XS, S, 1, 2, 3, 4, 5, 6, 7
Clamping range of all sizes [mm]	20 – 200	8 – 190	18 – 200
Clamping surface	smooth	smooth	
Material condition	60 HRC	60 HRC	60 / 50 HRC
Standard profiles	round	round	round
Special - serration	coarse toothed [Z] finely serrated [F]	coarse toothed [Z] finely serrated [F]	
Definition	211 = with draw bolt	212 / 812 = without draw bolt	SAD = for machining to size

Machining the MANDO T211 / G211 SAD segmented clamping bushing to size

Designation	
<ol style="list-style-type: none"> 1 Support ring 2 SAD segmented clamping bushing [reduced hardness of 40 HRC] 	

Machining the MANDO T212 / T812 SAD segmented clamping bushing to size

Designation	
<ol style="list-style-type: none"> 1 Support sleeve for SAD segmented clamping bushing 2 Support ring 3 SAD segmented clamping bushing [reduced hardness of 40 HRC] 	