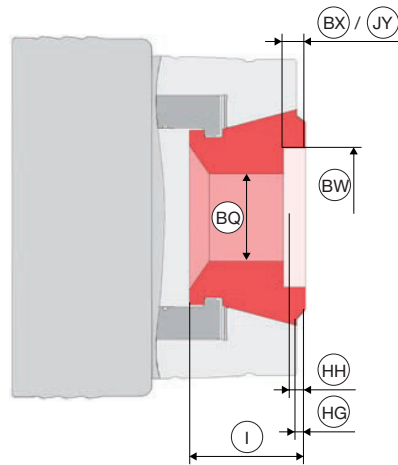


CLAMPING HEADS

Clamping heads SE



Permissible counter bore when manufacturing to order and for HSW clamping heads. Technical data



Size	Capacity	Length	Clamping head protrusion length	Variant 1 [max. turning Ø]				Variant 2 [max. clamping depth]			
				Max. permissible turning Ø	Max. permissible turning depth	Min. turning depth	Min. clamping depth of workpiece	Max. permissible turning Ø	Max. permissible turning depth	Min. turning depth	Min. clamping depth of workpiece
	BQ	I	HG	BW	BX	JY	HH	BW	BX	JY	HH
TOP 40 / TOP 40 HSW	40	47	3	51	14	9	6	42	25	9	6
TOP 40 G	40	44	0					42	22	6	3
TOP 52 / TOP 52 G / TOP 52 HSW	52	42	0	60	12	6,5	3				
TOP 65 / TOP 65 G / TOP 65 HSW	65	49	0	78	10	6,5	3	66	26	6,5	3
TOP 100 / TOP 100 G / TOP 100 HSW	102	59	0	98	20	9	3				
				120	20	16	10				