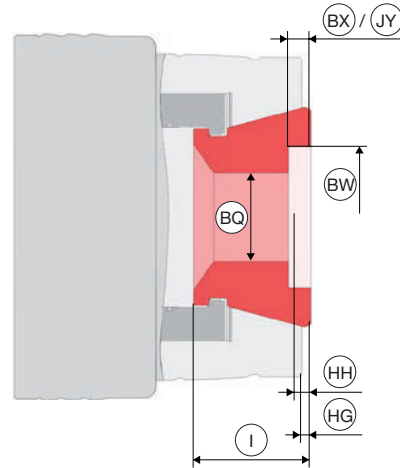




Max. permissible counter bores when manufacturing to order and for HSW clamping heads. Technical data



Size	Capacity	Length	Clamping head protrusion length	Variant 1 [max. turning Ø]				Variant 2 [max. clamping depth]			
				Max. permissible turning Ø	Max. permissible turning depth	Min. turning depth	Min. clamping depth of workpiece	Max. permissible turning Ø	Max. permissible turning depth	Min. turning depth	Min. clamping depth of workpiece
	BQ	I	HG	BW	BX	JY	HH	BW	BX	JY	HH
SK 32 BZI	32	47	6	40	13	13	9	35	23,5	13	9
SK 32 BZIG	32	44	3	40	10	10	6	35	20,5	10	6
SK 32 HSW	32	44	3	40	10	10	6	35	20,5	10	6
SK 42 BZI	42	47	9	64	15	14	12	45	30	15	12
SK 42 BZIG	42	42	4	64	10	10	7	45	25	10,5	7
SK 42 HSW	42	42	4	64	10,5	10,5	7	45	25	10,5	7
SK 52 BZI / SK 52 BZIG	52	46	4	64	10	10	6,5				
SK 52 HSW	52	46	4	64	10,5	10,5	7				
SK 65 BZI	65	58	9	78	18	15,5	12	66	35	15,5	12
SK 65 BZIG	65	53	4	78	13	10,5	7	66	30	10,5	7
SK 65 HSW	65	53	4	78	13	10,5	7	66	30	10,5	7
SK 80 BZI / SK 80 BZIG	80	53	4	93	11	10,5	7	81	30	10,5	7
SK 80 HSW	80	53	4	93	11	10,5	7	81	30	10,5	7
SK 100 BZ / SK 100 BZG	100	59	0	117	20	9	3				
SK 100 HSW	100	59	0	117	20	16	10				
SK 120 BZ	120	61	3	152	18	14	6	141	30	10	6
SK 120 HSW	120	61	3	152	18	14	10	136	30	10	6
SK 125 BZ / SK 125 BZG	127	67	4	167	18	16	7	151	36	16	12
SK 125 HSW	127	67	4	167	18	16	7	151	36	16	12
SK 140 BZ	140	63	5	170	17	12	8	144	36	12	8
SK 140 HSW	140	63	5	170	18	17	13	144	36	17	13
SK 160 BZ	160	63	5	210	12	12	8	188	32	12	8
SK 160 HSW	160	63	5	177	32	14	8				
				187	32	17	13				