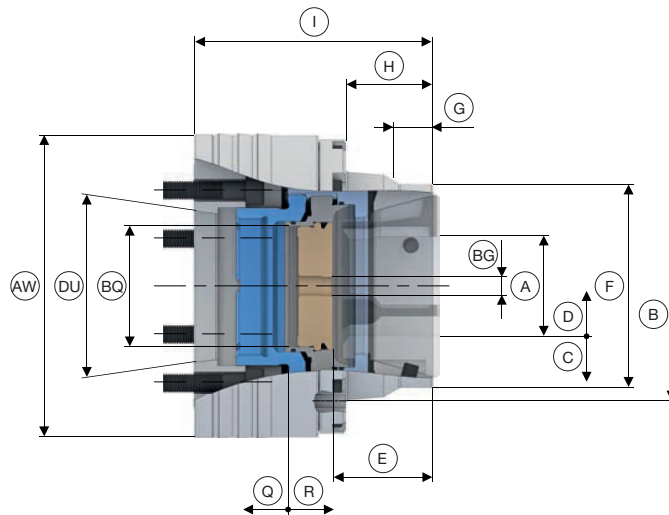




SPANNTOP mini pull-back size 32. Technical data



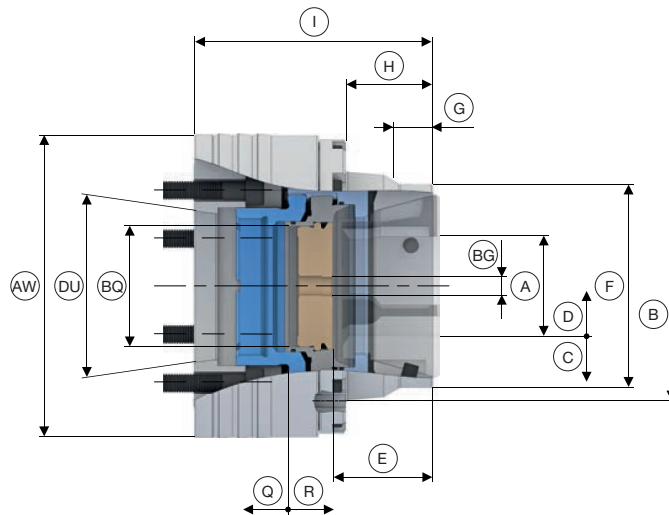
Size	32	
Variant	Pull-back	
Run-out ≤ [mm]		0,010
Max. radial clamping force [kN]		70
Max. axial drawtube force [pull / push] [kN]		25
RPM n max. [1/min.]		8000
Clamping range [mm]	A	3 – 32
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	0,8
Range / recommended workpiece tolerance [mm]		± 0,3
End-stop depth [mm]	E	45
Ø Capacity [mm]	BQ	33
End-stop thread size [M]	BG	10
Location front end-stop	F	Ø 66 f7
Centering length [mm]	G	17
Bolt hole circle end-stop	B	LK Ø 110 [3 x M6]
Length [mm]	H	43
Reserve stroke axial [mm]	Q	2,5
Release stroke axial [mm]	R	3

Spindle nose	DU	A2-4	A2-5	A2-6
Total length [mm]	I	117	140	117
Outer Ø [mm]	AW		132	159
Weight [kg]		7	6,5	8,6
In stock		✓	✓	✓
Order no.		10791/0010	10791/0011	10791/0012
			10791/0012	10791/0057





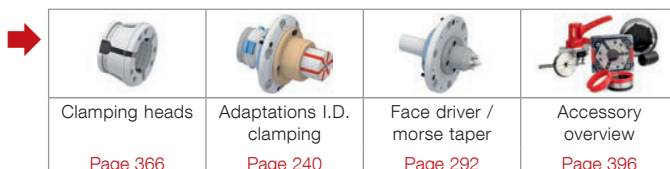
SPANNTOP mini pull-back size 42. Technical data



Size	42	
Variant	Pull-back	
Run-out ≤ [mm]	0,010	
Max. radial clamping force [kN]	80	
Max. axial drawtube force [pull / push] [kN]	35	
RPM n max. [1/min.]	7000	
Clamping range [mm]	A	3 – 42
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Range / recommended workpiece tolerance [mm]	± 0,5	
End-stop depth [mm]	E	42
Ø Capacity [mm]	BQ	44
End-stop thread size [M]	BG	10
Location front end-stop	F	Ø 90 f7
Centering length [mm]	G	15
Bolt hole circle end-stop	B	LK Ø 117 [3 x M6]
Length [mm]	H	42
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5

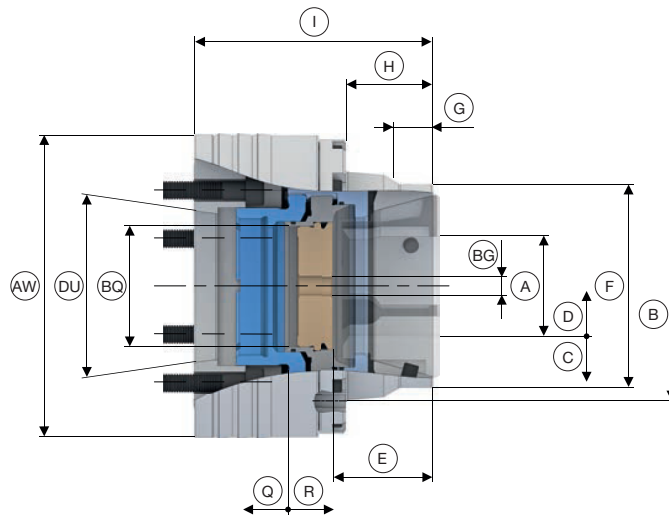
Spindle nose	DU	A2-4		A2-5		A2-6	
Total length [mm]	I	122	114	122	140	122	140
Outer Ø [mm]	AW	134				159	
Weight [kg]		7,5	7	7,5	9		
In stock		✓	✓	✓	✓	✓	✓
Order no.		10791/0013	10791/0014	10791/0015	10791/0016	10791/0017	10791/0018

Spindle nose	DU	AP120		AP140		AP170
Total length [mm]	I	102	115	102	115	102
Outer Ø [mm]	AW	134		150		180
Weight [kg]		7		9		10,4
In stock		✓	✓	✓	✓	✓
Order no.		10791/0019	10791/0020	10791/0021	10791/0022	10791/0061





SPANNTOP mini pull-back size 52. Technical data



Size	52	
Variant	Pull-back	
Run-out ≤ [mm]	0,010	
Max. radial clamping force [kN]	94	
Max. axial drawtube force [pull / push] [kN]	40	
RPM n max. [1/min.]	7000	
Clamping range [mm]	A	3 – 52
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Range / recommended workpiece tolerance [mm]	± 0,5	
End-stop depth [mm]	E	46
Ø Capacity [mm]	BQ	53
End-stop thread size [M]	BG	10
Location front end-stop	F	Ø 90 f7
Centering length [mm]	G	15
Bolt hole circle end-stop	B	LK Ø 133 [3 x M8]
Length [mm]	H	45
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5

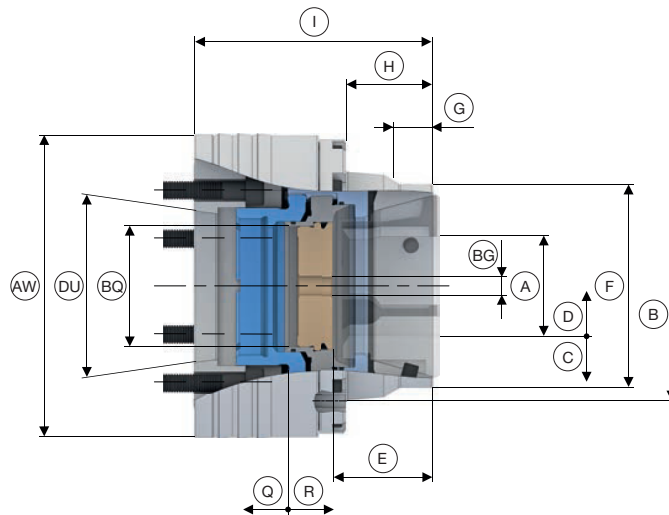
Spindle nose	DU	A2-5		A2-6		A2-8	
Total length [mm]	I	122	145	122	145	120	145
Outer Ø [mm]	AW	149		159		204	
Weight [kg]		9		9,5		14,5	
In stock		✓	✓	✓	✓	✓	✓
Order no.		10791/0024	10791/0025	10791/0026	10791/0027	10791/0054	10791/0055

Spindle nose	DU	AP110	AP120		AP140	
Total length [mm]	I	120	105	115	105	115
Outer Ø [mm]	AW	149			150	
Weight [kg]		9,5			9	
In stock		✓	✓	✓	✓	✓
Order no.		10791/0051	10791/0047	10791/0048	10791/0049	10791/0050

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SPANNTOP mini pull-back size 65. Technical data



Size	65	
Variant	Pull-back	
Run-out ≤ [mm]	0,010	
Max. radial clamping force [kN]	105	
Max. axial drawtube force [pull / push] [kN]	45	
RPM n max. [1/min.]	6000	
Clamping range [mm]	A	3 – 65
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1,0
Range / recommended workpiece tolerance [mm]	± 0,5	
End-stop depth [mm]	E	54
Ø Capacity [mm]	BQ	66
End-stop thread size [M]	BG	12
Location front end-stop	F	Ø 111 f7
Centering length [mm]	G	18
Bolt hole circle end-stop	B	LK Ø 145 [3 x M8]
Length [mm]	H	47
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5

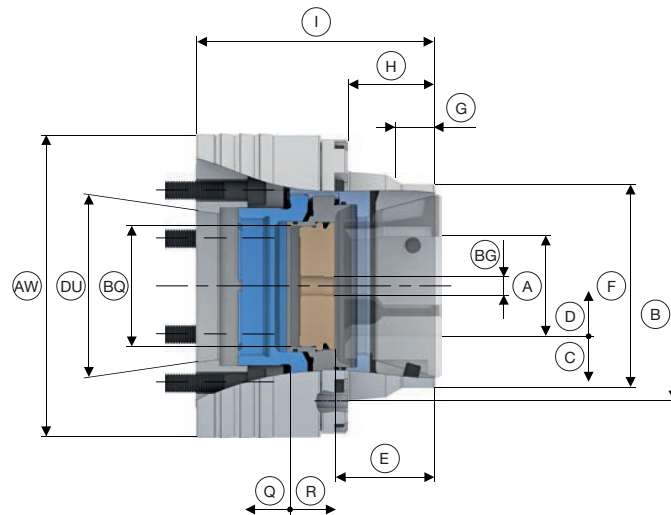
Spindle nose	DU	A2-5			A2-6			A2-8	
Total length [mm]	I	124	130	150	126	130	155	130	155
Outer Ø [mm]	AW	165			11			204	
Weight [kg]		11,5	12		11			15	
In stock		✓	✓	✓	✓	✓	✓	✓	✓
Order no.		10791/0058	10791/0001	10791/0002	10791/0003	10791/0004	10791/0005	10791/0006	10791/0007

Spindle nose	DU	AP120		AP140		AP170	AP220
Total length [mm]	I	111	120	111	120	115	112
Outer Ø [mm]	AW	165		10,5		180	230
Weight [kg]		11		10,5		11	16,7
In stock		✓	✓	✓	✓	✓	✓
Order no.		10791/0028	10791/0029	10791/0008	10791/0009	10791/0030	10791/0056

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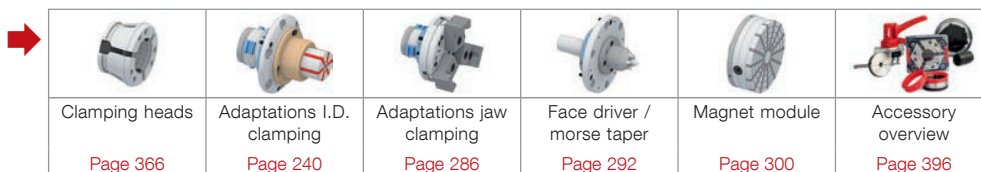
SPANNTOP mini pull-back size 80. Technical data



Size	80	
Variant	Pull-back	
Run-out ≤ [mm]	0,010	
Max. radial clamping force [kN]	115	
Max. axial drawtube force [pull / push] [kN]	50	
RPM n max. [1/min.]	5500	
Clamping range [mm]	A	4 – 80
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Range / recommended workpiece tolerance [mm]	± 0,5	
End-stop depth [mm]	E	54
Ø Capacity [mm]	BQ	82
End-stop thread size [M]	BG	12
Location front end-stop	F	Ø 126 f7
Centering length [mm]	G	18
Bolt hole circle end-stop	B	LK Ø 156 [3 x M8]
Length [mm]	H	47
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5

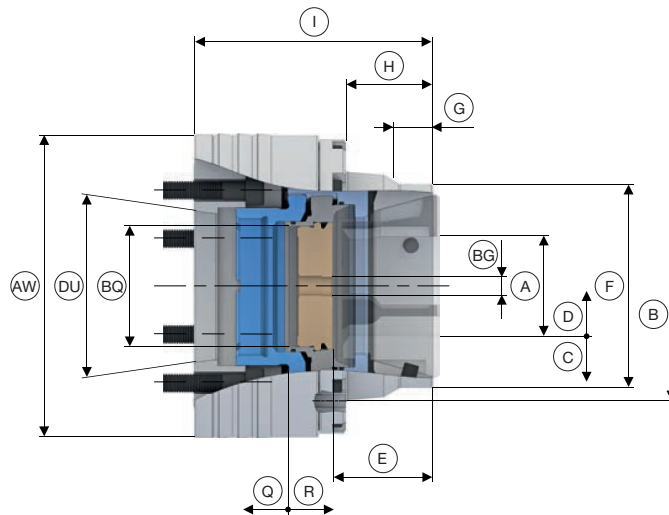
Spindle nose	DU	A2-5		A2-6		A2-8		
Total length [mm]	I	132	128	135	155	132	150	180
Outer Ø [mm]	AW	171				204		
Weight [kg]		12,8		12,5		15,5		
In stock		✓	✓	✓	✓	✓	✓	✓
Order no.		10791/0052	10791/0031	10791/0032	10791/0033	10791/0034	10791/0035	10791/0036

Spindle nose	DU	AP140		AP170	
Total length [mm]	I	132		115	
Outer Ø [mm]	AW	171		180	
Weight [kg]		13,0		12	
In stock		✓		✓	
Order no.		10791/0060		10791/0037	





SPANNTOP mini pull-back size 100. Technical data



Size	100	
Variant	Pull-back	
Run-out ≤ [mm]	0,015	
Max. radial clamping force [kN]	150	
Max. axial drawtube force [pull / push] [kN]	65	
RPM n max. [1/min.]	5000	
Clamping range [mm]	A	15 – 100
Release stroke in Ø [mm]	C	2,0
Reserve stroke in Ø [mm]	D	1,5
Range / recommended workpiece tolerance [mm]	± 1,0	
End-stop depth [mm]	E	72
Ø Capacity [mm]	BQ	102
End-stop thread size [M]	BG	12
Location front end-stop	F	Ø 160 f7
Centering length [mm]	G	20
Bolt hole circle end-stop	B	LK Ø 198 [3 x M8]
Length [mm]	H	64
Reserve stroke axial [mm]	Q	3
Release stroke axial [mm]	R	5

Spindle nose	DU	A2-5	A2-6		A2-8		A2-11	
Total length [mm]	I	160	164	170	162	180		195
Outer Ø [mm]	AW	221						280
Weight [kg]		9,5	25		25		40	
In stock		✓	✓	✓	✓	✓	✓	✓
Order no.		10791/0053	10791/0039	10791/0040	10791/0041	10791/0042	10791/0043	10791/0044

Spindle nose	DU	AP140	AP170	AP220
Total length [mm]	I	161	164	150
Outer Ø [mm]	AW	221		230
Weight [kg]		25	26	24
In stock		✓	✓	✓
Order no.		10791/0059	10791/0045	10791/0046

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