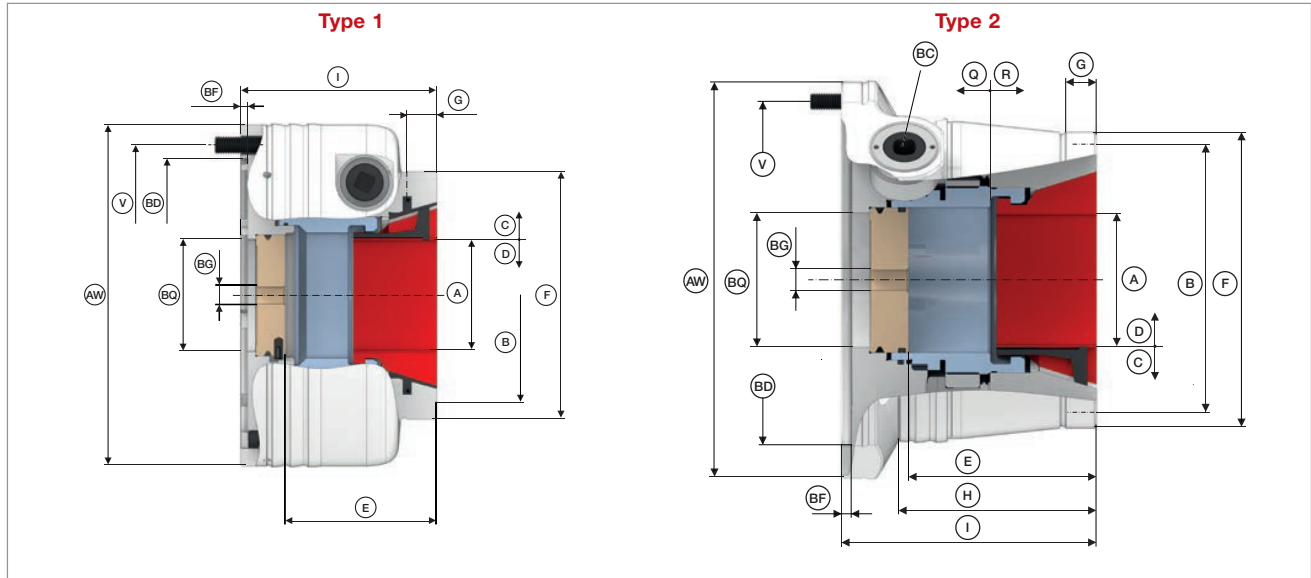




TOROK SE. Technical data



Product line	SE		
Size	52	65	100
Type	2		
Run-out ≤ [mm]	0,015		
Max. radial clamping force [kN]	108	120	172
Max. axial drawtube force [pull / push] [kN]	40	45	65
Flange location	BD	Ø 145 H7	Ø 162 H7
Flange fit length [mm]	BF	5,1	4
Max. actuating torque [Nm]	BC	75	90
RPM n max. [1/min.]		7000	6000
Clamping range [mm]	A	3 – 52	3 – 65
Release stroke in Ø [mm]	C	0,6	2
Reserve stroke in Ø [mm]	D	2	1,5
Range / recommended workpiece tolerance [mm]		± 0,5	± 1,0
End-stop depth [mm]	E	90	92
Ø Capacity [mm]	BQ	53	66
End-stop thread size [M]	BG	10	12
Location front end-stop	F	Ø 125 f7	Ø 145 f7
Length [mm]	H	92	97
Centering length [mm]	G	17	14
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
Total length [mm]	I	120	125
Reserve stroke axial [mm]	Q	2	3
Release stroke axial [mm]	R	2,5	5
Bolt hole circle	V	LK Ø 156 [6 x M8]	LK Ø 176 [6 x M8]
Outer Ø [mm]	AW	174	194
Weight [kg]		12,6	15,2
In stock		✓	✓
Order no.	10129/0003	10129/0004	2641/0002

For type 2 the bolt hole circle does not have equal division.

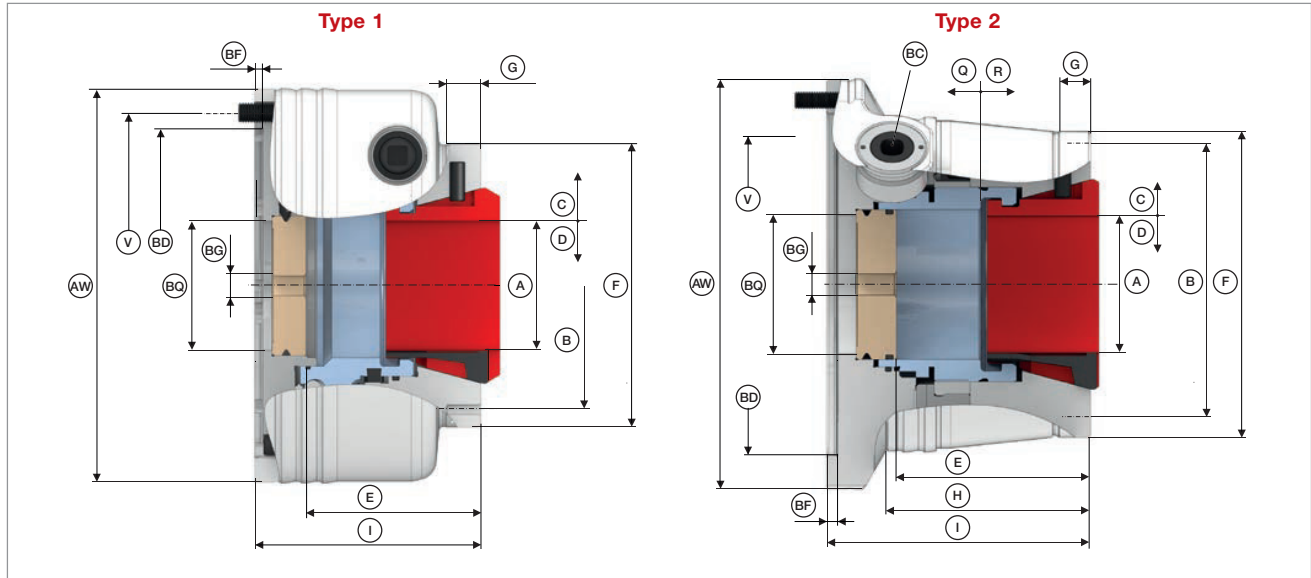
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CHUCKS

Manual chuck TOROK



TOROK RD. Technical data



Product line	RD		
Size	52	65	100
Type	2		
Run-out ≤ [mm]	0,010		
Max. radial clamping force [kN]	94	105	150
Max. axial drawtube force [pull / push] [kN]	40	45	65
Flange location	BD	Ø 145 H7	Ø 162 H7
Flange fit length [mm]	BF	5,1	4
Max. actuating torque [Nm]	BC	75	90
RPM n max. [1/min.]		7000	6000
Clamping range [mm]	A	3 – 52	3 – 65
Release stroke in Ø [mm]	C	0,6	2
Reserve stroke in Ø [mm]	D	1	1,5
Range / recommended workpiece tolerance [mm]		± 0,5	± 1,0
End-stop depth [mm]	E	90	92
Ø Capacity [mm]	BQ	53	66
End-stop thread size [M]	BG	10	12
Location front end-stop	F	Ø 125 f7	Ø 145 f7
Length [mm]	H	92	97
Centering length [mm]	G	17	14
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
Total length [mm]	I	120	125
Reserve stroke axial [mm]	Q	2	3
Release stroke axial [mm]	R	2,5	5
Bolt hole circle	V	LK Ø 156 [6 x M8]	LK Ø 176 [6 x M8]
Outer Ø [mm]	AW	174	194
Weight [kg]		12,6	15,2
In stock		✓	✓
Order no.	10128/0003	10128/0004	2638/0004

For type 2 the bolt hole circle does not have equal division.

Clamping heads	Adaptations I.D. clamping	Adaptations jaw clamping	Face driver / morse taper	Magnet module	Flanges	Accessory overview
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