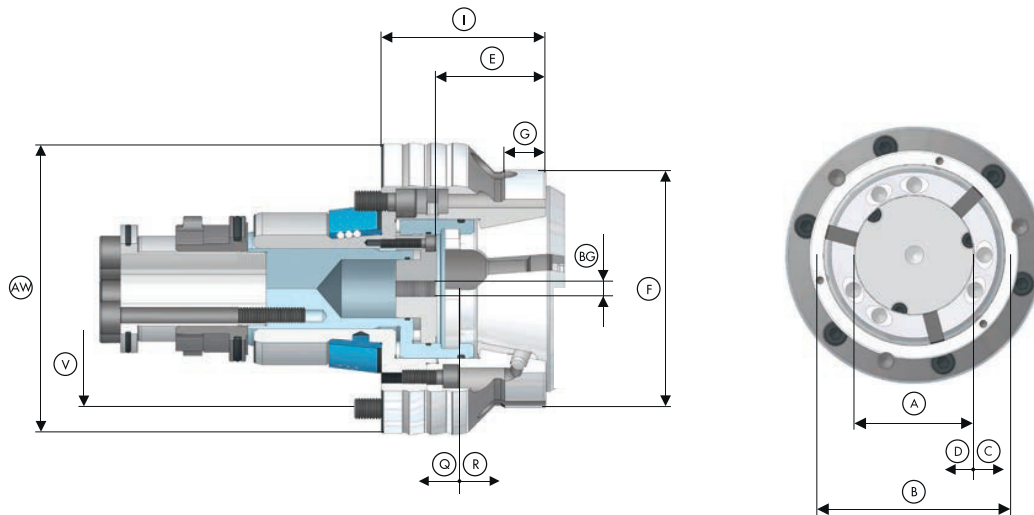




SPANNTOP Adapt. Technical data and order overview



| Size | | 65 | 80 | 100 |
|--|----|--------------------|-------------------|--------------------|
| Clamping range [mm] | A | 3 – 65 | 4 – 80 | 15 – 100 |
| Run-out ≤ [mm] | | | 0,010 | |
| Max. radial clamping force [kN] | | 105 | 115 | 150 |
| Max. axial drawtube force [pull / push] [kN] | | 45 | 50 | 65 |
| Reserve stroke in Ø [mm] | D | | 1 | 1,5 |
| Release stroke in Ø [mm] | C | | 0,6 | 2 |
| RPM n max. [1/min.] | | 6000 | 5500 | 5000 |
| Reserve stroke axial [mm] | Q | | 2 | 3 |
| Release stroke axial [mm] | R | | 2,5 | 5 |
| Location front end-stop | F | Ø 115 f7 | Ø 145 f7 | Ø 191 f7 |
| Bolt hole circle end-stop | B | LK Ø 107 [3 x M5] | LK Ø 130 [3 x M6] | LK Ø 168 [3 x M8] |
| Centering length [mm] | G | | 10 | |
| End-stop depth [mm] | E | 53 | 52 | 63,5 |
| End-stop thread size [M] | BG | | 12 | |
| Total length [mm] | I | 80 | 85 | 110 |
| Outer Ø [mm] | AW | 140 | 182 | 194 |
| Bolt hole circle | V | LK Ø 120 [3 x M10] | | LK Ø 160 [3 x M10] |
| Weight [kg] | | 8 | 14 | 20 |
| In stock | | ✓ | ✓ | ✓ |
| Order no. | | 2604/0001 | 2604/0002 | 2604/0003 |

In addition to the run-out of the SPANNTOP Adapt, the run-out of the jaw chuck must also be taken into consideration. Attention: These adaptations are configured for a cylinder stroke of 25 mm. For shorter strokes a specially configured adaptation is required.

