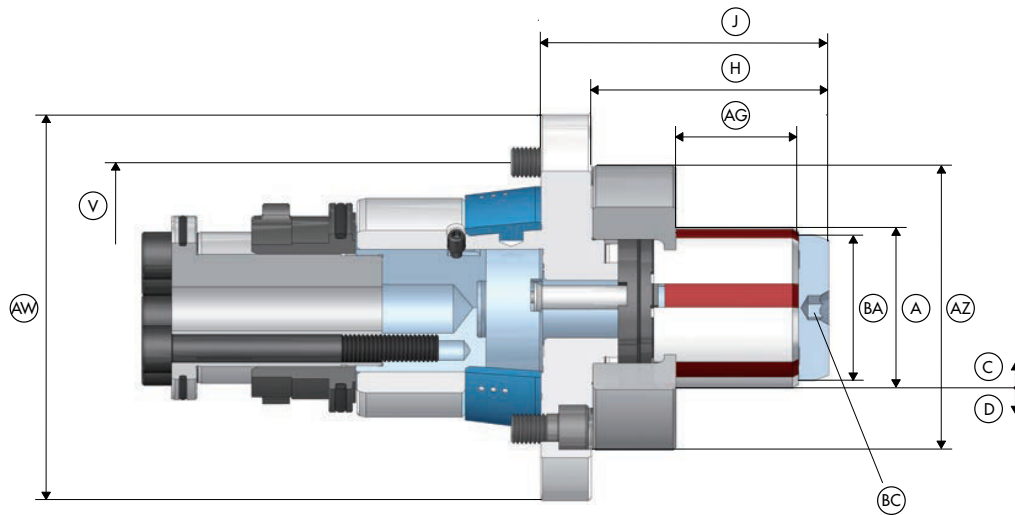


MANDO Adapt T211. Technical data and order overview



Size		0	1	2	3
Adaptation size		215			
Run-out ≤ [mm]		0,010			
Max. clamping length [mm]	AG	22,00	26,00	43,00	49,00
Clamping range [mm]	A	20 – 28	26 – 38	36 – 54	50 – 80
Release stroke in Ø [mm]	C		0,3		0,4
Reserve stroke in Ø [mm]	D		0,4		0,5
Range / recommended workpiece tolerance [mm]			± 0,25		± 0,35
Max. axial drawtube force [pull / push] [kN]			10	20	25
Max. radial clamping force [kN]			42	85	105
RPM n max. [1/min.]			6000		
Length [mm]	H	40	51	71	78
Height [mm]	J	60	71	90	97
Bolt hole circle	V	LK Ø 104,8 [3 x M10]			
Outer Ø [mm]	AW	130			
Draw bolt Ø [mm]	BA		19	35	49
Max. actuating torque [Nm]	BC	10	20	25	55
End-stop outer Ø [mm]	AZ	65	69	93	96
Weight [kg]		4		5	
In stock		✓	✓	✓	✓
Order no.		2522/0001	2522/0002	2522/0003	2522/0004

In addition to the run-out of the MANDO Adapt, the run-out of the jaw chuck must also be taken into account.

Attention: These adaptations are configured for a cylinder stroke of 25 mm. For shorter strokes a specially configured adaptation is required.



Scope of delivery

- Mandrel adaptation
- Draw bolt