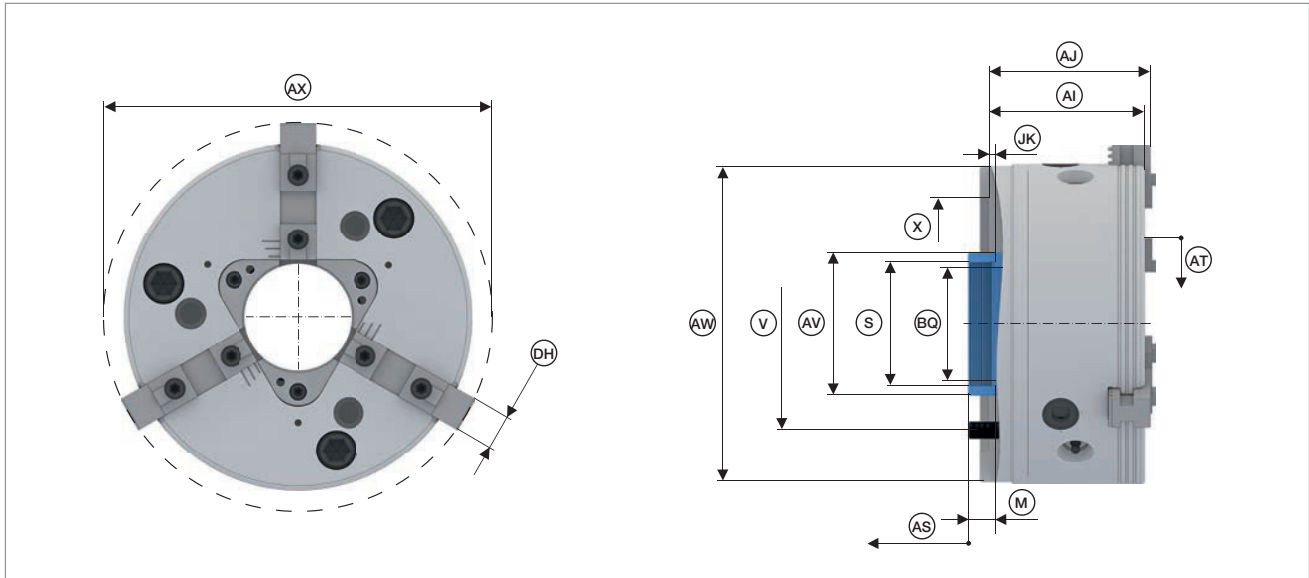


CHUCKS

Jaw chuck B-Top

Jaw chuck B-Top. Technical data and order overview



Size		165	215	260	315
Variant		B-Top			
Run-out ≤ [mm]		0,020			
Max. clamping force [kN]		41	74	115	160
Max. axial drawtube force [pull / push] [kN]		30	46	65	90
RPM n max. [1/min.]		6000	5400	4000	3600
Stroke per jaw [mm]	AT	5,9	7,4	8,2	8,6
Ø Capacity [mm]	BQ	43	66	81	104
Length without jaws [mm]	AI	89	104,6	123,3	132,1
Length with jaws [mm]	AJ	94,4	109,4	129,5	139,8
Jaw width [mm]	DH	20	22	26	32
Connecting thread inside	S	M54 x 1,5	M78 x 1,5	M90 x 2	M115 x 2
Piston stroke [mm]	AS	20	25	28	
Bolt hole circle	V	LK Ø 104,8 [3 x M10]	LK Ø 133,4 [3 x M12]	LK Ø 171,4 [3 x M16]	
Outer Ø [mm]	AW	165	215	260	315
Inner Ø [mm]	AV	68	96	118	148
Swing Ø	AX	191,4	265,8	315	375,4
Interface	X	Ø 140	Ø 170	Ø 220	
Depth of thread [mm]	M	15	17	20,3	22,7
Thread position in unclamped position [mm]	JK	35,2	42,2	48,5	51,2
Weight [kg]		13	24	42	66
In stock		✓	✓	✓	✓
Order no.		3015/0001	3015/0002	3015/0003	3015/0004

The full functional range is only guaranteed if HAINBUCH universal grease, part no. 2085/0004, and high-pressure grease gun, part no. 2086/0005 are used. The run-out is related to the soft, machinable jaws.



Scope of delivery

- Jaw chuck
- Master jaws
- Actuation tool
- Assembly wrench for revolving threaded ring [size 260/315]