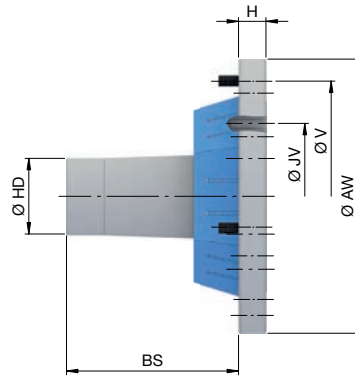


ADAPTATION CLAMPING DEVICES

Face driver / morse taper adaptation



Morse taper adaptation [MK4] SE. Technical data and order overview



Product line	SE						
Size	52		65		100		
Suitable for	TOPlus mini / premium	all except TOPlus mini / premium	TOPlus mini / premium	all except TOPlus mini / premium	TOPlus mini / premium	all except TOPlus mini / premium	
Run-out ≤ [mm]	0,010						
RPM n max. [1/min.]	7000		6000		5000		
Length [mm]	H		14,5				
Length 2 [mm]	BS		91				
Outer Ø [mm]	AW	119	125	129	145	183	215
Outer Ø 2 [mm]	HD	40					
Bolt hole circle	V	LK Ø 105 [3 x M8]	LK Ø 107 [3 x M6]	LK Ø 112 [3 x M8]	LK Ø 126 [3 x M6]	LK Ø 160 [3 x M8]	LK Ø 180 [3 x M8]
Bolt hole circle 2	JV	LK Ø 60 [6 x M6]		LK Ø 77 [6 x M6]		LK Ø 80 [6 x M6]	
Weight [kg]	2		2,8		6		
In stock	-	✓	✓	✓	-	✓	
Material no.	10000996	10000614	10000997	10000615	10000998	10000616	

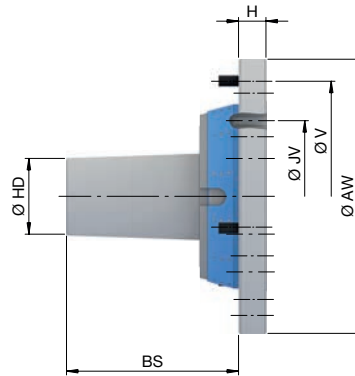
Mounting precision for rotating clamping devices: Run-out ≤ 0.005 mm between chuck and adaptation clamping device. Run-out errors on the chuck must also be taken into consideration. Mounting repeatability for stationary clamping devices: ≤ 0.003 mm on the adaptation clamping device.

ADAPTATION CLAMPING DEVICES

Face driver / morse taper adaptation



Morse taper adaptation [MK4] RD. Technical data and order overview



Product line	RD			
Size	42/52	65	80	100
Run-out ≤ [mm]	0,010			
RPM n max. [1/min.]	7000	6000	5500	5000
Length [mm]	14,5			
Length 2 [mm]	91			
Outer Ø [mm]	40			
Outer Ø 2 [mm]	40			
Bolt hole circle	V LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]	LK Ø 139 [3 x M6]	LK Ø 180 [3 x M8]
Bolt hole circle 2	JV LK Ø 60 [6 x M6]	LK Ø 80 [6 x M6]		
Weight [kg]	2	2,7	3,5	5,7
In stock	✓	✓	✓	✓
Material no.	10000617	10000618	10000619	10000620

Mounting precision for rotating clamping devices: Run-out ≤ 0.005 mm between chuck and adaptation clamping device. Run-out errors on the chuck must also be taken into consideration. Mounting repeatability for stationary clamping devices: ≤ 0.003 mm on the adaptation clamping device.

