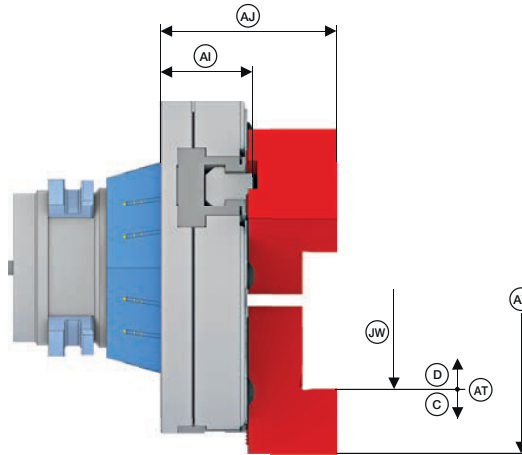




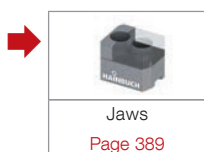
Jaw module SE. Technical data and order overview



Product line	SE		
Adaptation size	65		100
Size	145		215
Run-out ≤ [mm]	0,020		
Clamping range [mm]	JW	see overview top jaws	
RPM n max. [1/min.]	5000		3000
Max. actuating force when boring the jaws [kN]	45		
Max. axial drawtube force [pull / push] [kN]	45		
Max. radial clamping force [kN]	60		
Release stroke in Ø [mm]	C	2,2	5
Reserve stroke in Ø [mm]	D	1,6	2,5
Stroke per jaw [mm]	AT	1,9	3,8
Gear cutting type	1,5 x 60° [serration]		
Swing Ø	AX	~149	~220
Length without jaws [mm]	AI	37,5	
Length with jaws [mm]	AJ	77	
Weight [kg]		6,3	14,5
In stock		✓	✓
Order no.	10720/0004	10720/0005	10720/0006

Run-out of ≤ 0.020 mm is only ensured with re-machined soft jaws.

Mounting precision for rotating clamping devices: Run-out of 0.005 mm can be achieved between chuck and the jaw module. Run-out errors on the chuck must be taken into consideration. Mounting repeatability of stationary clamping devices is 0.003 mm on the jaw module.



Scope of delivery

- Jaw module
- T-slot nuts
- Storage box

Adaptation clamping devices

Measuring technology/ Automation

Quick change-over systems

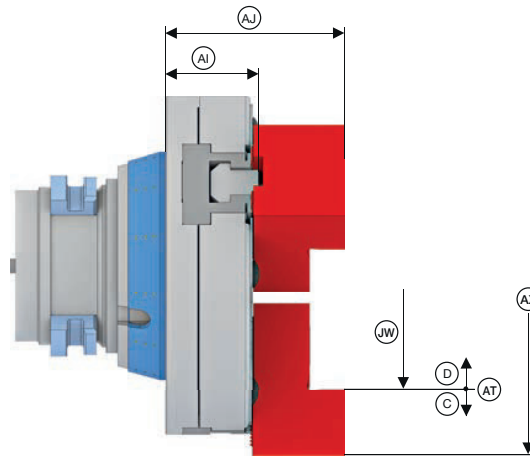
Special solutions

Clamping elements/ Accessories

Multi spindles



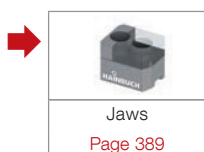
Jaw module RD. Technical data and order overview



Product line	RD			
Adaptation size	65		80	100
Size	145		215	
Run-out ≤ [mm]	0,020			
Clamping range [mm]	JW	see overview top jaws		
RPM n max. [1/min.]	5000		3000	
Max. actuating force when boring the jaws [kN]	45			
Max. axial drawtube force [pull / push] [kN]	45			
Max. radial clamping force [kN]	60			
Release stroke in Ø [mm]	C	2,2		5
Reserve stroke in Ø [mm]	D	1,6		2,5
Stroke per jaw [mm]	AT	1,9		3,8
Gear cutting type	1,5 x 60° [serration]			
Swing Ø	AX	~149		~220
Length without jaws [mm]	AI	37,5	40	37,5
Length with jaws [mm]	AJ	77	80	77
Weight [kg]		6,3	11,3	12,6
In stock		✓	✓	✓
Order no.		10721/0005	10721/0006	10721/0007
				10721/0008

Run-out of ≤ 0.020 mm is only ensured with re-machined soft jaws.

Mounting precision for rotating clamping devices: Run-out of 0.005 mm can be achieved between chuck and the jaw module. Run-out errors on the chuck must be taken into consideration. Mounting repeatability of stationary clamping devices is 0.003 mm on the jaw module.



Scope of delivery

- Jaw module
- T-slot nuts
- Storage box