

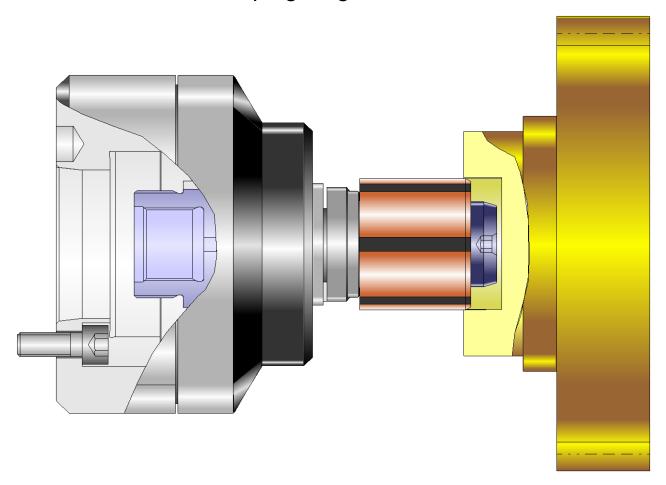


MANDO T212

mandrel without draw bolt

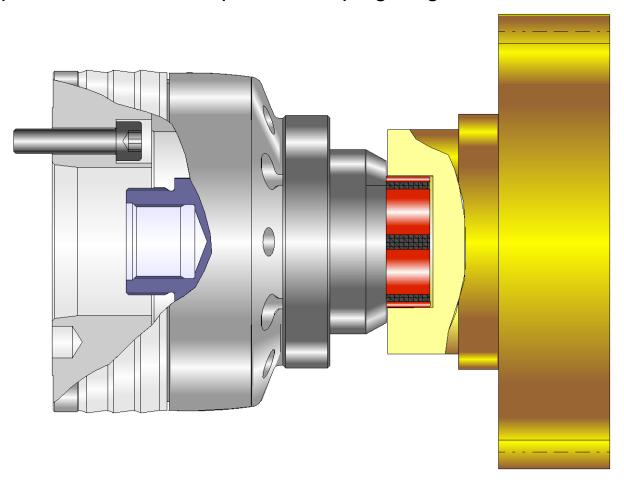
The situation with blind holes:

■ The draw bolt costs clamping length



Perfect for short clamping lengths:

■ Depth of bore almost equal to clamping length

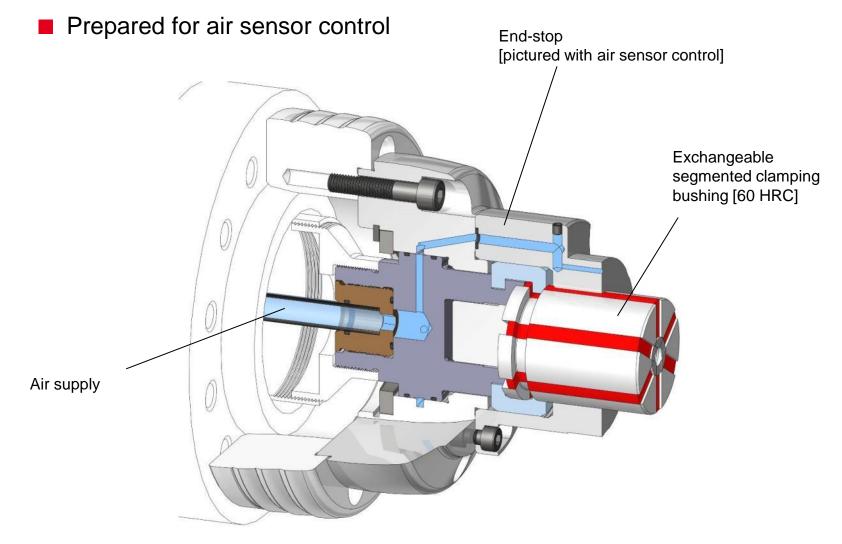


Ideal clamping of inner diameters:

- Vibration dampening an enormous clamping force
- Large stroke makes automatic loading easy
- Pull-back clamping

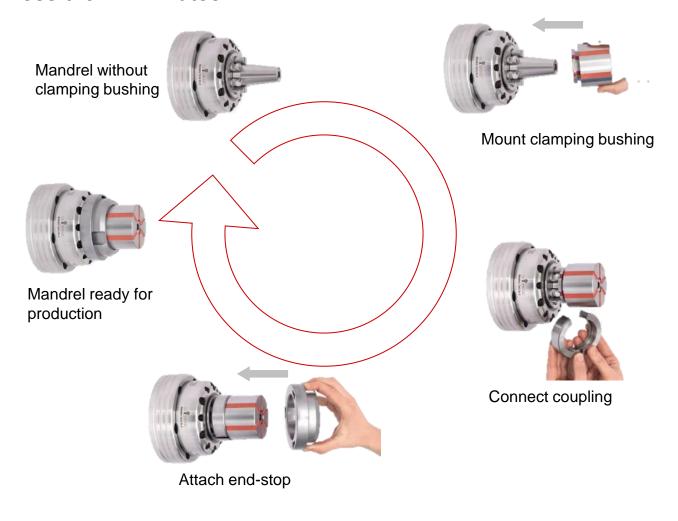


Details:



Easy change-over:

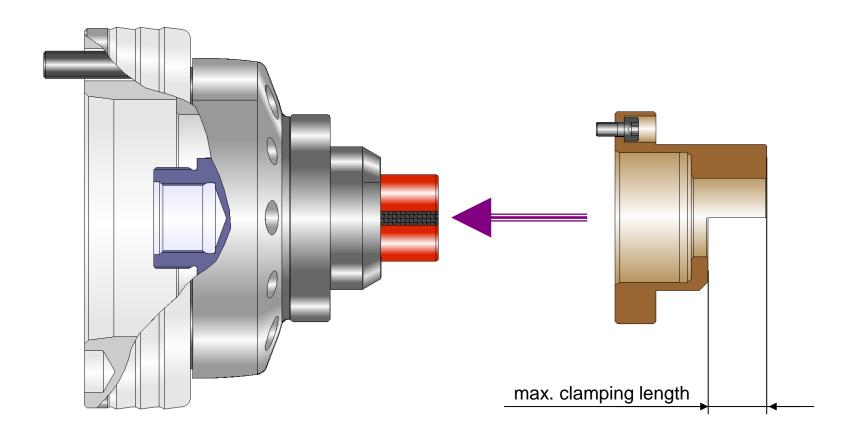
■ In less than 2 minutes...



Accessory

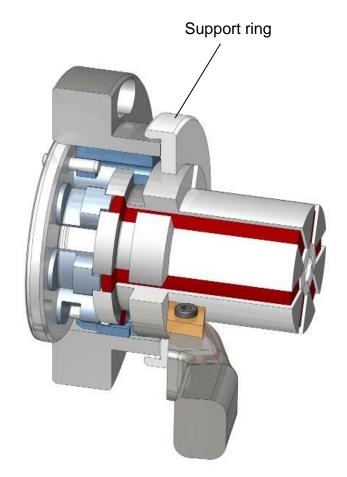
End-stop blanks:

■ »Soft« [45 HRC] for customization



Accessory

- »Soft« segmented clamping bushing:
 - SAD bushing [50HRC] for customization
 - React quickly on custom sizes
 - Concentricity = machine accuracy



Starting from \emptyset 8 mm [0,31 in]:



Full flexibility – also for stationary applications:



MANDO T212 mandrel on ms dock [manual actuation]



MANDO T212 mandrel on hs dock [hydraulic actuation]

Many special solutions possible:

■ Example: medical engineering application – clamping of hip sockets without any pressure markings



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