



only radial clamping or with adjustable pull-back effect

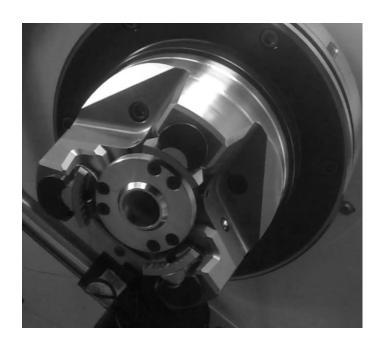
Wanted:

- A workholding system for machining cast or forged raw parts
- Resistant to contamination and robust
- Capability for finish machining
- High clamping forces and rigidity



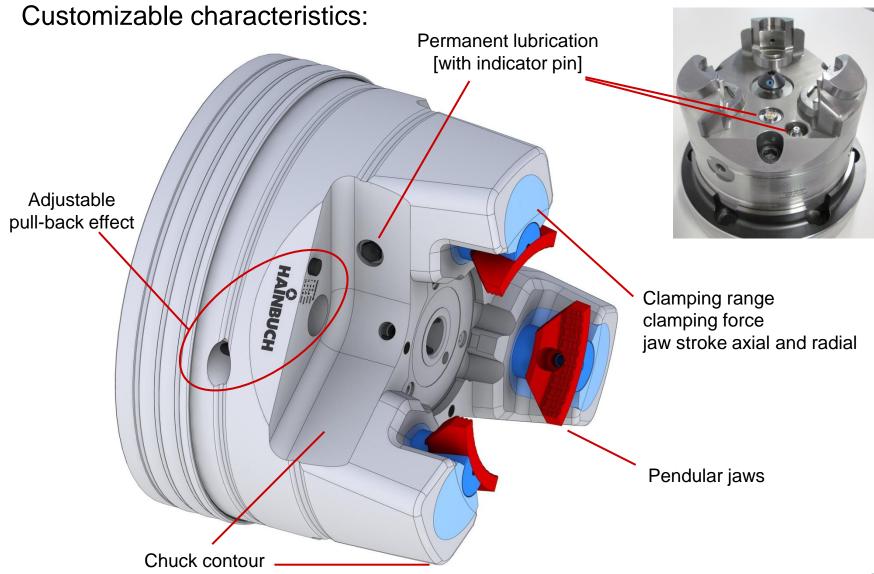
Characteristics:

- Pull-back effect can be adjusted to the workpiece stability which means optimal stability
- Raw part clamping: Pendular jaws and large jaw stroke
- Suitable for large series: Resistant to contamination, permanent lubrication possible
- High RMP
- Rigidity
- Accessibility



One example for technical characteristics:

- Clamping range 70 to 120 mm
- Concentric precision less than 10 microns
- Jaw stroke 2 mm
- Total length 160 mm
- Maximum chuck diameter 215 mm
- $F_{rad} = 80 \text{ kN}, n_{max} = 5,000 \text{ 1/min}$
- Adjustable pull-back effect 0 1.5 mm



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